

Project Scheduling Analysis in Major Construction Project using Intelligent Scheduling System

T.G.Ram Kumar, D.Prasannan, M.Gohila Rani

Abstract— During practicing the planning process, scheduling and controlling mega construction projects, there are varieties of procedures and methods that should be taken into consideration during project life cycle. Accordingly, it is important to consider the different modes that may be selected for an activity in the scheduling, for controlling mega construction projects. Critical Path Method “CPM” is useful for scheduling, controlling and improving mega construction projects; hence this paper presents the development of a model which incorporates the basic concepts of Critical Path Method “CPM” with a multi-objective Genetic Algorithm “GA” simultaneously. The main objective of this model is to suggest a practical support for compound horizontally and vertically mega construction planners who need to optimize resource utilization in order to minimize project duration and its cost with maximizing its quality simultaneously. Proposed software is named Smart Critical Path Method System, “SCPMS” which uses features of Critical Path Method “CPM” and multi-objective Genetic Algorithms “GAs”. The main inputs and outputs of the proposed software are demonstrated and outlined; also the main subroutines and the inference wizards are detailed. The application of this research is focused on planning and scheduling mega construction projects that hold a good promise to: (1) Increase resource use efficiency; (2) Reduce construction total time; (3) Minimize construction total cost; and (4) Measure and improve construction total quality. In addition, the verification and validation of the proposed software are tested using a real case study.

Keywords: Scheduling; Critical Path Method; Programme Evaluation Review Technique; Genetic algorithms, Gene hunters excel interface.

I. INTRODUCTION

Techniques that are used for project scheduling will vary depending on project's duration, size, complexity, personnel, and owner requirements. The construction projects divided into two main groups. The first one is the projects with non-repetitive activities. The second group has multiple numbers of stages. Projects with non-repetitive activities are divided into two main groups. The first one is the bar chart that is one of the oldest methods used in construction planning and

developed by Henry L. Gantt during the World War I; the second one is network-based methods which are two widely known network based techniques, namely, the Critical Path Method “CPM” and the program evaluation and review technique “PERT”. Both methods were developed simultaneously and independently during the late 1950s. The construction projects divided with repetitive activities into two categories: linear and non-linear projects. Linear projects are composed of number of typical stages with identical activities of the same duration that are repeated consecutively from one unit to the next. Several techniques were developed for projects with discrete units, such as floors, houses, and offices. The names used have included the following: (1) Line Of Balance, “LOB” according to O'Brien ; (2) construction planning techniques according to Peer ; (3) Vertical Production Method, “VPM” according to O'Brien ; (4) time space scheduling method according to Stradal and Cacha ; and (5) time-location matrix model according to Carr . Several techniques were proposed for projects with continuous units as highways, pipelines, tunnels, bridges, etc. The progress is measured in terms of horizontal length. The names used have included the following: (1) Velocity Diagrams, “VD” according to Harris and McCaffer; and (2) Linear Scheduling Method, “LSM” according to Chrzanowski and Johnston. Line-Of-Balance “LOB” is one production scheduling and control technique, which tries to surpass the CPM difficulties for the mega construction scheduling. It is developed in manufacturing environment by the US Navy, originated at the time of World War II, according to Burke . Activities that repeat from unit to unit create a very important need for a construction schedule that facilitates the uninterrupted flow of resources from one unit to the next. It establishes activity-starting times and determines the overall project duration. Hence, uninterrupted resource utilization becomes an extremely important issue, according to developed a tool for time and resource scheduling for mega construction projects; this has been done in three stages. This model called modified repetitive project model “MRPM” depends on the integration between the principles of “LOB” method and Critical Path Method. surveyed the different issues, which related to schedule repetitive construction process. It can be used in the development of a computerized scheduling system. The time-cost tradeoff “TCTO” problem has been studied since the 1960s and is considered as a

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particularly difficult combinatorial problem. All methods in time-cost tradeoff branch can be classified into the following categories: linear, integer, or dynamic programming, other methods approximate, heuristic or decomposition approaches, and lately algorithms to reduce the computational effort. mentioned the relationships between time and cost as shown in the following steps: (1) Linear Relationship; (2) Multi-linear Relationship; (3) Discrete Function; and (4) Curvilinear Continuous Relationship. proposed a mathematical model for time-cost tradeoff based on the integration between the principles of LOB and CPM. The output of this model is to determine the crashed duration for each activity which is corresponding to minimum project total cost.

A. Genetic Algorithm

Genetic Algorithms (GA) are inspired by Darwin's theory about evolution. The GA is a global search procedure that searches from one population of solutions to another, focusing on the area of the best solution. It models with a set of solutions (represented by chromosomes) called initial population, computation is performed through the creation of an initial population of individuals and modifying the characteristics of a population of solutions (individuals) over a large number of generations followed by the evolution, a satisfactory solution is found. This process is designed to produce successive populations that mean the solutions from one population are taken and used to form a new. Basic outline of genetic algorithm is shown in Fig. 1

B. Basic outline of genetic algorithms steps are as follows

1. *Start*: generate random population of n chromosomes (suitable solutions for the problem)
2. *Fitness*: evaluate the fitness $f(x)$ of each chromosome x in the population
3. *New population*: create a new population by repeating following steps until the new population is complete
4. *Selection*: select two parent chromosomes from a population according to their fitness (the better fitness, the bigger chance to be selected). The idea is to choose the better parents. Examples of well-known selection approaches are the following: (a) roulette wheel selection; (b) rank selection; (c) tournament selection; and (d) elitism.
5. *Crossover*: allows promising solutions to share their success by swapping the arrangement of parents' chromosomes genes to new offspring (children) with a crossover probability. If no crossover was performed, offspring is an exact copy of parents.
6. *Mutation*: allows random changes in the local search space of a given solution, mutate new offspring at each locus (position in chromosome) with a mutation probability.
7. *Accepting*: place new offspring in a new population.
8. *Replace*: use new generated population for further run of algorithm.
9. *Test*: if the end condition is satisfied, stop, and return the best solution in current population.

10. *Loop*: go to step no

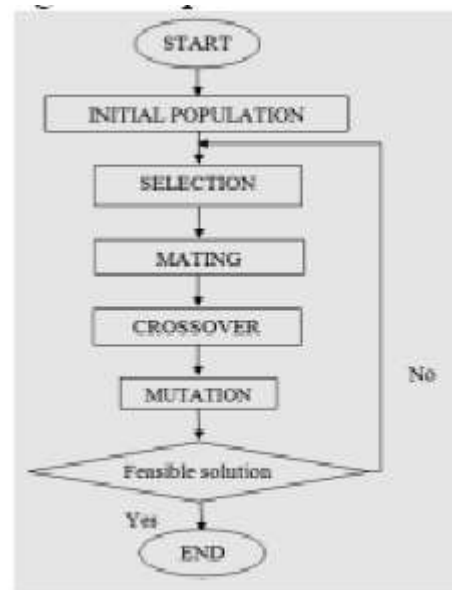


Fig. 1 Flowchart showing The Basic outline of Genetic Algorithm

C. Importance of GA

Genetic algorithm technique provides best solutions in comparison with the other classic approach. Because

Traditional techniques like Microsoft project and Primavera scheduling software do not consider resource constraints, actual cost and duration may vary from the estimated one. An effective GA representation and meaningful fitness evaluation are the keys to the success in GA applications.

The method of solving resource constraint problem using the software Gene Hunter which uses GA optimization technique is presented in this paper. Gene Hunter is a Powerful software solution for optimization problems which utilizes a state-of-the-art genetic algorithm methodology. Gene Hunter includes an Excel Add-In which allows the user to run an optimization problem from Microsoft Excel, as well as a Dynamic Link Library of genetic algorithm functions that may be called from programming languages such as Microsoft Visual Basic or C.

II. PROBLEM FORMULATION

In order to solve a project scheduling problem involving resource constraint, activities involved in a real-time construction project has been considered. The resource constraint in the form of number of skilled and unskilled labourers available per day is taken.

A. Gene Hunter's Excel Interface

Creating a problem solving model in Gene Hunter requires that the relevant data is entered into a Microsoft Excel spreadsheet and specify problem solving parameters. Gene Hunter actually solves the problem by

allowing the less fit individuals in the population to die, and selectively breeding the fit individuals. The process is called selection, as in selection of the fittest. Two individuals are taken and mated (crossover), the offspring of the mated pair will receive some of the characteristics of the mother and some of the father. In nature, offspring often have some slight abnormalities, called mutations. Usually, these mutations are disabling and inhibit the ability of the offspring to survive, but once in a while, they improve the fitness of the individual. GeneHunter occasionally causes mutations to occur. As Gene Hunter mates fit individuals and mutates some, the population undergoes a generation change. The population will then consist of offspring plus a few of the older individuals which Gene Hunter allows to survive to the next generation. These are the most fit in the population, and we will want to keep them breeding. These most fit individuals are called elite individuals. After dozens or even hundreds of "generations," a population eventually emerges wherein the individuals will solve the problem very well. In fact, the fit individual will be an optimum or close to optimum solution

Chromosomes are used when the adjustable cell can take on a value that may be within a continuous range, such as the value 1.5 with the range 0 to 2. Continuous chromosomes may also be integers if the search space is to be restricted. Enumerated Chromosomes are used when the problem involves finding an optimal combination of tasks, resources, duties, etc.

Table 1 Resource Limit

Resource	Unit	Limit		
		Max	Min	
R1	Client	No	3600	3500
R2	Mason	No	101300	101200
R3	Unskilled	No	244300	244100
R4	Crawler	No	680	600
R5	Carpenter	No	28314	28200
R6	Bar bender	No	5850	5700
R7	Plumber	No	12850	12600
R8	Electrician	No	12200	11900
R9	Painter	No	23100	22900
R10	Dewatering pump	No	620	550
R11	Sand	Cum	627100	62700
R12	Brick	1000 No's	30465	30465
R13	Steel,kg	kg	25079000	25079000
R14	Cement bag(50kg)	Bag	4082000	4082100
R15	Project manager	No	3550	3400
R16	Site In charge-Block based	No	8000	7800
R17	Site engineer	No	16000	15800
R18	Foremen	No	39300	39100
R19	Supervisor	No	31950	31750

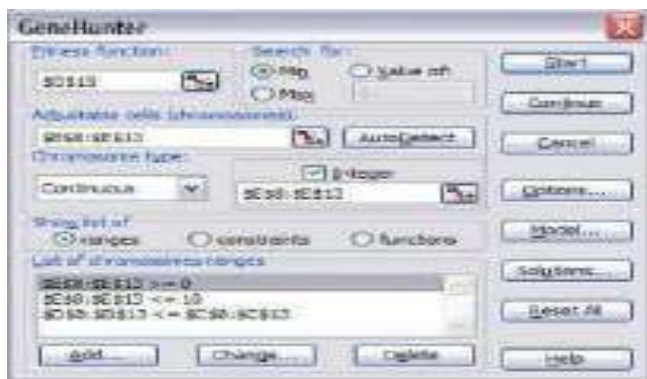


Fig.2 GeneHunter dialog Screen

The Gene Hunter Dialog screen shown in Figure 2 to identify the cells in the spreadsheet involved in solving the problem. The list of constraints that should be met by the solution can also be listed.

B. Fitness Function Cell

The Fitness Function box tells Gene Hunter the location of the cell which contains the formula that measures Gene Hunter's success in finding a solution to the problem. The formula may be created using any of the Excel functions that are available from the Insert menu, such as average, sum, percentage, etc., Use of Excel macros or Visual Basic functions to create a formula that allows solving very complex problems. A neural net may even be used to model the process if an appropriate mathematical formula is not available.

C. Chromosomes

Chromosomes are the variables whose values are adjusted in order to solve the problem. Their value is related in some way to the fitness function. Gene Hunter uses two types of chromosomes to solve the problems. Continuous

Table 2 shows the Resource Limit and Actual usage

Solution	Total duration(days)	No. of generation
MSP	504	-
Primavera	504	-
Gene Hunter	760	200

III. CONSTRAINTS

The constraint portion of the GeneHunter dialog box allows doing the following:

Limit the range of values that GeneHunter will search for a solution, thus limiting the time taken to find an optimal solution. This is called hard constraint. Add restrictions or sub-goals to the original fitness function. This is called a soft constraint. Solutions are attempted to be found that meet the soft constraints, as well as optimize the fitness function.

A. Smart Critical Path Method System

"SCPMS" Smart Critical Path Method System "SCPMS" software is designed by C++ programming code system to provide a number of new and unique capabilities, including: (1) ranking the obtained optimal plans according to a set of planner specified weights that represent the relative importance

of time, cost, and quality in the analyzed project; (2) visualizing and viewing the generated optimal tradeoff between construction duration, cost, and quality according to planner ranking relative weights to facilitate the selection of an optimal plan that considers the specific project needs; and (3) providing seamless integration with available project management calculations to benefit from their practical project scheduling and control features. In order to provide the aforementioned capabilities of SCPMS software, the system is implemented as shown in and developed in four main modules, (1) database module to facilitate the storage and retrieval of construction scheduling, resource utilization, and optimal tradeoff data; (2) running module to provide a seamless integration of the project database with processing module and smart optimization model and responsible for all calculations runs; (3) processing module to do all calculations; and (4) user interface module to facilitate the input of project data and the visualization of the three-dimensional time-cost-quality tradeoff generated by the system.

IV. CASE STUDY

A. Objective function

The objective function is to find the best schedule that gives minimum total project duration (T)

Minimize (T)

Where,

T depends on start date (S_i) of activity and its duration (D_i), i.e.,

$T = \text{Maximum}(S_i + D_i)$ subjected to resource constraint

B. Resource limit

The table 1 shows the range of resource limits. Requirements of resources per day and duration in shown in table 1. This data are input in GeneHunter, software

V. RESULTS

A. Comparison between two solutions

Intended goal of achieving the best schedule with resource constraints gives optimized duration of the project is $T = 760$ days. Solution obtained from MSP is practically not possible for tracking process and for execution. Hence optimized duration is 760 days.

Input can be real values or variables in Gene Hunter whereas it is only variables in MSP. Both Gene Hunter and MSP undertake time and Predecessor constraint, but resource constraint can be incorporated in Gene Hunter software.

VI. CONCLUSION

This paper presents the development of smart optimization model in order to support the balance between time, cost and quality simultaneously for major construction projects. The model was designed to search for the optimal resource utilization plans that minimize construction time and cost while maximizing its quality, and also to make development in three main tasks. First task, the model is formulated to incorporate all major decision variables and to

enable the optimization of the three major objectives in this resource utilization problem. Second task, the model is formulated to enable quantifying construction quality in the optimization process, and then the model is implemented as an advanced multi-objective evolutionary algorithm in third task. User interface module to facilitate the input of project data and genetic algorithm parameters, as well as the visualization and ranking of the obtained optimal solutions. An implementation of the GA developed model for in resource-constrained project scheduling has resulted in optimized output with reduced cost. A real time project solved using this optimization software shows that best converging result can be obtained.

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